

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Premier Limited**

**Mumbai-Pune Road  
411019 Chinwad, Pune  
INDIA**

is qualified to perform welding work within the range of certification of:

**Certification level CL1 according to EN 15085-2**

**Field of application:** • New build of railway components (without design)

- Bogie frames
- Bolsters
- Head stocks
- Underframe end-parts

### Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
111	1.2	t = 3 - 10 mm	FW
	1.2	t = 3 - 100 mm	BW
121	1.2	t = 3 - 100 mm	BW
135	1.2	t = 3 - 10 mm	FW
	1.2	t = 3 - 100 mm	BW

(continuation: see reverse)

**Responsible welding coordinator:** Satish Lokhande (IWT) born: 05.01.1979

**Deputy with equal rights:** -

**Deputy:** Yashwant Salunkhe (Level C) born: 12.07.1963

**Comments:** see reverse


**Certificate no.:** TÜVRh/15085/CL1/388/0/15

**Valid:** from 27.05.2015 to 26.05.2018

**Issued on:** 27.05.2015

**Auditor:** MÜLLER  
General regulations (see reverse)

*(Signature)*  
\_\_\_\_\_  
Nordhausen  
deputy head of certification body



Certificate no.: TÜVRh/15085/CL1/388/0/15

### Continuation of range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
136	1.2	t = 3 - 10 mm	FW
	1.2	t = 3 - 100 mm	BW
141	1.2	t = 3 - 10 mm	FW
	1.2	t = 3 - 24 mm	BW

### Comments:

Additional deputies of the welding coordinator:

Mr. Prashant Bhikawade, date of birth 14.06.1989, Level C

Mr. Sunil Narwade, date of birth 19.11.1979, Level C

Mr. Rahul Patil, date of birth 11.11.1979, Level C

Mr. Mazhar Mirza, date of birth 13.09.1978, Level C

## General regulations

according to EN 15085-2

### Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

### Distribution list:

1. Applicant (original)
2. Files